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QUESTION 1

The reported Cpk for a process with an average of 94 units, a spread of 22 units and upper and lower specification limits of 125 and 80 units would be?
A. 0.64
B. 1.27
C. 1.84
D. 2.12
Correct Answer: B
QUESTION 2
If a process has Outliers which pair of charts is most preferable if subgroups will exist for the Continuous Data?
A. IndividualMoving Range
B. Xbar-R Charts
C. Xbar-S Charts
D. nP and P Charts
Correct Answer: B
QUESTION 3
Bias in Sampling is an error due to lack of independence among random samples or due to systematic sampling procedures.
A. True
B. False
Correct Answer: A

QUESTION 4

When a Belt is analyzing sample data she should keep in mind that 95% of Normally Distributed data is within +/- 2 Standard Deviations from the Mean.

- A. True
- B. False



Correct Answer: A

QUESTION 5

The term FMEA is an abbreviation for Failures Measure Effective Automation.

A. True

B. False

Correct Answer: B

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