

LSSMBB^{Q&As}

Lean Six Sigma Master Black Belt

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QUESTION 1

Time is always the metric on the horizontal scale of a(n) _____ Chart.

- A. Pareto
- B. Xbar
- C. Multi-Vari
- D. NP

Correct Answer: C

QUESTION 2

- A. Are downtime issues easily noted?
- B. Can extra inventory be seen easily?
- C. Are unneeded tools or supplies easily noted?
- D. Are setups optimized for lower scrap levels?

Correct Answer: D

QUESTION 3

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was estimated. The Alternative Hypothesis in the above example is?

- A. The Standard Deviation is equal to \$300.
- B. The Mean is less than \$4,320.
- C. The Mean is equal to \$4,060.
- D. The Mean is less than \$4,200.
- E. The Mean is greater than \$ 4,200.

Correct Answer: E

QUESTION 4

The person who ultimately selects Little y's and vital x's, has influence and often authority over the process and

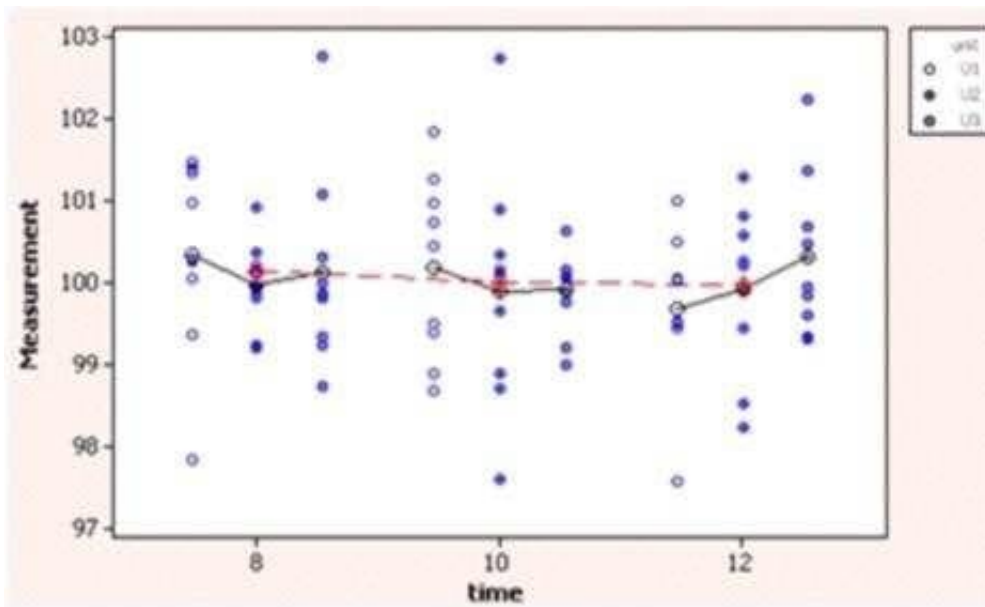
connecting organization is the:

- A. Champion
- B. Sponsor
- C. LSS Leader
- D. Master Black Belt

Correct Answer: B

QUESTION 5

Your team has done a SOV study and produced the following Multi-Van chart. What is the largest source of variation?



- A. Time to Time
- B. Within Unit
- C. Unit to Unit
- D. None of the above

Correct Answer: B

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