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Lean Six Sigma Master Black Belt

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QUESTION 1
For a Kanban to be successful which of these must occur?
A. Consistent cycle times
B. Fairly stable process demand of product or service
C. Low defect rate of incoming product or service
D. All of the above
Correct Answer: D
QUESTION 2 The validity of the decision made with Hypothesis Testing is dependent upon all of the following except
A. Beta risk
B. Range of data
C. Alpha risk
D. Sample size
Correct Answer: B

QUESTION 3

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 15 pots per day if the outside temperature exceeds 60o F. From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 13.6 pots per day were sold with a Standard Deviation of 0.7 pots. For the sales accomplished above, what test would validate if they met their requirements?

- A. F Test
- B. Test for Equal Variance
- C. Chi Square Test
- D. One-Sample t-Test

Correct Answer: D

QUESTION 4

The following is the best description for the purpose of a process map:



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- A. It is a tool used only after a Six Sigma project is completed
- B. It is a tool to convert customer requirements to a set of measurable technical requirements with target values.
- C. It is a tool for identifying alternative solutions or concepts
- D. It is a tool used to identify all major steps, outputs, and inputs to look for potential causes of a problem.

Correct Answer: D

QUESTION 5

When conducting a Hypothesis Test using Continuous Data the proper sample size is influenced by the extent to which we need to assess a Difference to be detected and the inherent variation in the process.

- A. True
- B. False

Correct Answer: A

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