

## LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt

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**QUESTION 1**

What conclusion is most correct about the Experimental Design shown here with the response in the far right column?

Adv	Bev	Des	Crux	Response
-1	-1	-1	-1	20
1	-1	-1	1	14
-1	-1	-1	-1	17
1	-1	-1	-1	10
-1	-1	1	1	19
1	-1	1	-1	13
-1	1	1	-1	14
1	1	1	1	10

- A. No factor has enough statistical confidence greater than 95% to have an impact on the response rate
- B. Constant, Adv and Bev are the only factors statistically affecting the response rate with 95% confidence or more
- C. If the Adv is increased from the low level to the high level, the response rate increases
- D. The response level is statistically concluded to only need the Adv and Bev factors set at the low level to get the largest response rate
- E. This design does not have enough experimental runs to conclude anything as evidenced by the lack of P-values in the MINITABTM output

Correct Answer: D

**QUESTION 2**

Which of these might contribute to similar distributions having Unequal Variance?

- A. Extreme tails
- B. Outliers
- C. Multiple Modes
- D. All of the above

Correct Answer: D

**QUESTION 3**

If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable Data, which SPC Chart is best to be selected?

- A. Xbar-R Chart

B. Individual-MR Chart

C. NP Chart

D. CUSUM Chart

Correct Answer: A

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#### QUESTION 4

Which item(s) listed would impact the Process Capability for a process with a continuous output? (Note: There are 4 correct answers).

A. Shape of process data distribution (e.g. Normal Distribution)

B. Process Technology

C. Process Standard Deviation

D. Presence of Special Causes or solely Common Causes

E. Seasonal variation in process

Correct Answer: ACDE

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#### QUESTION 5

What dollar amount of savings would a project show if it reduced your outstanding Accounts Receivable by \$1.4 million dollars to \$5.3 million total and your organization's marginal cost of capital was 6.2%?

A. \$43,400

B. \$86,800

C. \$117,500

D. \$328,600

Correct Answer: B

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