

LSSWB^{Q&As}

Lean Six Sigma White Belt

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QUESTION 1

Explain FMEA in six sigma belt?

- A. FMEA is a spreadsheet data of risk factor of a working process to help the team.
- B. FMEA is a data of measurement of any process related with production.
- C. It is a factor of the production process, which indicates reliability.
- D. It is one of the most commonly used statistical process control procedure.

Correct Answer: A

QUESTION 2

Which among the following is true about Process Capability Index (PCI)?

- A. This is the process of calculating gross production capability of a company.
- B. This is an index, which shows the least production ability of a process.
- C. An Index, which shows the capability of a process for sufficient production.
- D. An Index, showing the target production of a process.

Correct Answer: C

QUESTION 3

Six Sigma level implies a defect rate of:

- A. 3.4 DPMO
- B. 4.3 DPMO
- C. 4.3%
- D. 3.4%

Correct Answer: A

QUESTION 4

Which of the following is true about Simple Random Sampling?

- A. Simple random sampling is a method of choosing samples randomly from an infinite population.
- B. This is the process of sampling, which includes collecting various samples randomly from one or more groups.

C. In this process a company gives a random sample of its production for being approved as a sample.

D. None of the above.

Correct Answer: A

QUESTION 5

The statistical difference between a process operating at a 5 sigma level and a process operating at a 6 sigma level is markedly different when it comes to the number of defects present.

A. True

B. False

Correct Answer: A

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